MATERIAL PROPERTIES

Pultex® Fiber Reinforced Polymer Rods And Bars

1500 Series - Thermoset Polyester - Olive Green (Note: Round Rods are Non-pigmented in color)

1525 Series - Thermoset Polyester Class 1 FR – Slate Gray (Dark Gray)

1625 Series - Thermoset Vinyl Ester Class 1 FR - Beige

The following data was derived from ASTM coupon and full section testing. The results are average values based on random sampling and testing of production lots. Composite materials are not homogeneous; and therefore, the location of the coupon extraction can cause variances in the coupon test results. Creative Pultrusions publishes an average value of random samples from production lots.

Rod and Bar stock contain longitudinal reinforcements only.

| Property | ASTM | | |
|---------------------------------------|-------|---------------------------|---------------------|
| (coupon values) | Test | Units | Test Results |
| Mechanical | | | |
| Tensile Strength (LW) | D638 | psi | 100,000 |
| Tensile Modulus (LW) | D638 | $10^6 \mathrm{psi}$ | 6.0 |
| Compressive Strength (LW) | D695 | psi | 60,000 |
| Flexural Strength (LW) | D790 | psi | 100,000 |
| Flexural Modulus (LW) | D790 | $10^6 \mathrm{psi}$ | 6.0 |
| Notched Izod Impact (LW) | D256 | ft-lb/in | 40 |
| Physical | | | |
| Barcol Hardness Units | D2583 | | 50 |
| Water Absorption | D570 | % Max | .25 |
| Density | D792 | lbs/in ³ | 0.073-0.076 |
| Coefficient of Thermal Expansion (LW) | D696 | 10 ⁻⁶ in/in/°F | 3.0 |

LW - lengthwise

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CREATIVE PULTRUSIONS, INC. 214 Industrial Lane, Alum Bank, PA 15521

214 Industrial Lane, Alum Bank, PA 15521 814.839.4186 · Fax: 814.839.4276 · Toll free 888.CPI.PULL Email: crpul@pultrude.com · www.creativepultrusions.com

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